

PREMIUM SERIES

PRODUCT DESCRIPTION

73330-KANAFロン PRIMER PREMIUM
 74330-KANAFロン MIDCOAT PREMIUM
 75330-KANAFロン TOPCOAT PREMIUM
 PREMIUM Series is a waterbased 3 coat system. PREMIUM series is developed for high level non-stick coating requirements.

RECOMMENDED USE

Cookware and bakeware industries
 Aluminium, die cast aluminium or forged aluminium surfaces.

PRODUCT CHARACTERISTIC

	73330 PREMIUM PRIMER	74330 PREMIUM MIDCOAT	75330 PREMIUM TOPCOAT
COLOR	: DARK COLORS	SELECTED COLORS	SELECTED
GLOSS	: MATT	MATT	COLORS MATT
THINNER	: WATER	WATER	WATER
DENSITY (g/ml)	: 1.20 ± 0.05	1.26 ± 0.05	1.26 ± 0.05
VISCOSITY (sec)	: 23±3 (DIN Cup4/25°C)	18±3 (DIN Cup4/25°C)	23±3 (DIN Cup4/25°C)
SOLID (w/w %)	: 34±3	40±3	41±3
APPLICATION VISCOSITY (sec)	: AS SUPPLIED	AS SUPPLIED	AS SUPPLIED
DRY FILM THICKNESS (μ)	: 15-20	10-12	10-12
THEORETICAL COVERAGE (m2/kg)	: ~12 @15 μ	~19 @10 μ	~20 @10 μ
FLASH OFF TEMPERATURE (°C)	: 150-170°C (5-7 min)	150-170°C (5-7 min)	150-170°C (5-7 min)
FINAL CURING TEMPERATURE (°C)	: -	-	425-430°C / 10-12 min
PACKING SIZE (kg)	: 30	30	30
SHELF LIFE	: 6 months	6 months	6 months
SAFETY PRECAUTIONS	: Refer to MSDS	Refer to MSDS	Refer to MSDS

PREPARATION

Before use and every 15 days, thoroughly mix the coating in the container for 30 minutes using a roller or a stirrer to ensure there's no settled residue.
 If needed, adjust the application viscosity of material by DM Water.
 Please contact KANAT representative for adjustments if needed
 Filter the coating material by 150-200 micron filter before use.
 Best results obtained if coating applied at temperature between 20-30°C.

APPLICATION PROCEDURE

All surfaces must be clean and dry and free of oil, grease or other contamination. Sand blasting or metal brush processes provides improved paint performance

APPLICATION EQUIPMENT

For air spray application 1.6-1.8 mm nozzle should be used at 3-4 bar pressure.

PRECAUTIONS

For best performance of the coating, curing condition and thickness of primer, midcoat and topcoat must be maintain as specified.

Application of coating must be done in area with good ventilation and curing ovens must be fitted with adequate exhaust system.

Please obey national statutory regulations for transportation, health, safety storage and waste disposal.

This product is for professional use only.

Training during the run trial start-up and periodical technical services are provided by KANAT.

Contact KANAT Technical Service Department for additional technical data and support.

The information and recommendations given in this TDS are based our practical experiences and test conducted by KANAT laboratories under normal conditions.

KANAT decline any responsibility, if the final results is affected by unsuitable application conditons. Published technical data and instructions are subject to change without notice.

* The data is based on defined mixing ratio